

A METHOD AND APPARATUS FOR ADHESIVE FASTENING OF FRICTION CLUTCH LINERS ON A SUPPORT PLATE

ABSTRACT OF THE DISCLOSURE

A clutch plate consists of an annular support plate carrying friction
5 liners adhesively bonded on at least one lateral fastening face of
peripheral radial blades of the support plate, by a method including an
adhesive applying step which consists in depositing a predetermined
quantity of adhesive on, but only on, an adhesion zone located on the
lateral fastening face of each successive radial blade. This deposition
10 is performed by an adhesive applicator having an adhesive applying
zone of a form corresponding to that of the adhesion zone on the
blade. The method is performed in an apparatus having at least one
applicator head.